RIFLE BASIX, Inc.
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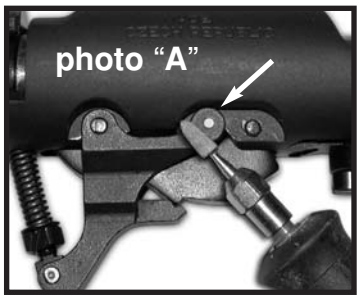
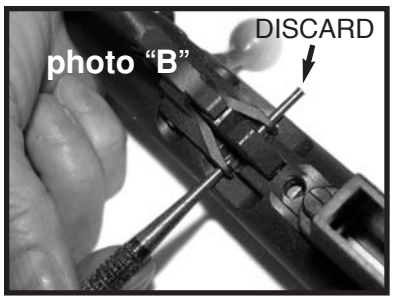
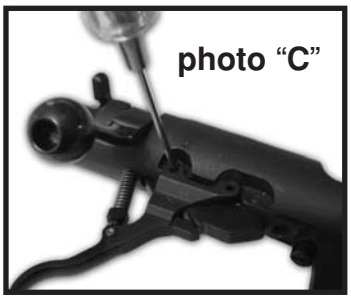
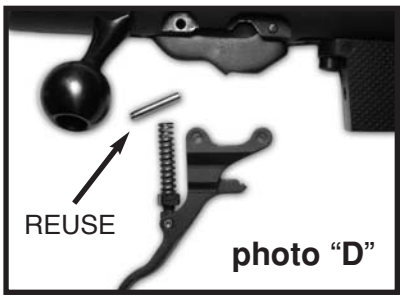
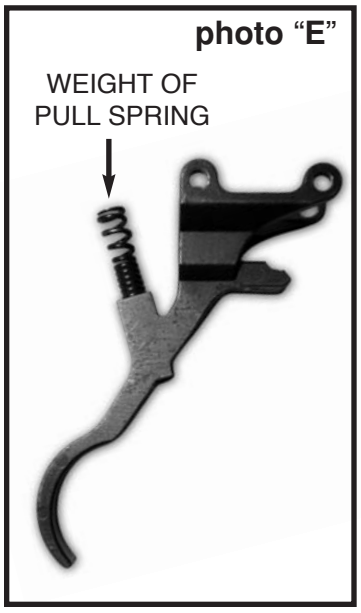
INSTRUCTION SHEET FOR RIFLE BASIX CZ-52
CZ 452 Bolt Action Rimfire Rifles

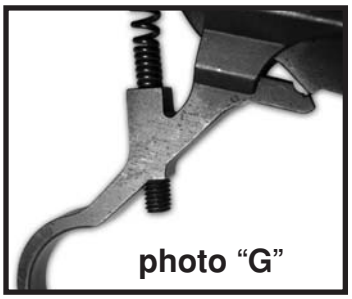


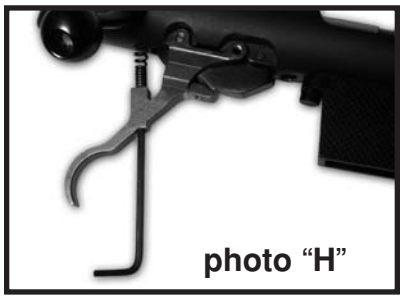


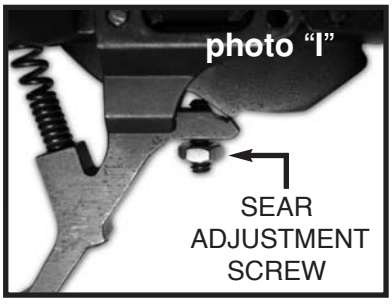


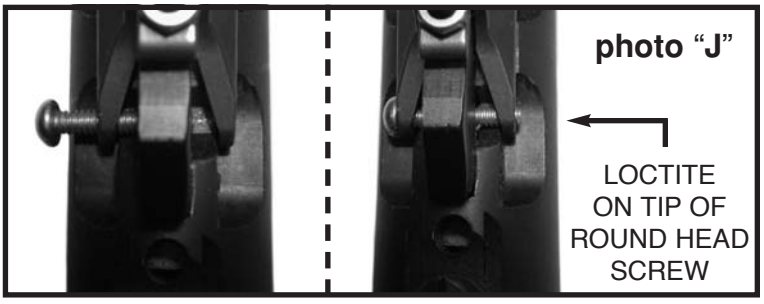












IMPORTANT! To insure a successful installation, please follow instructions in the **exact** sequence which they are listed.

1) Note assembly of trigger guard and magazine. Leave bolt IN receiver, remove action screws and remove barreled action from stock.

2) With Dremel tool, grind end flush on bolt stop release pin (**see photo** "**A**"). Tap out pin and discard (**see photo** "**B**").

3) "COCK" and "DRY FIRE" action leaving bolt CLOSED. Tap out trigger pivot pin and retain for re-use (**see photo** "**C**"). Remove trigger assembly (**see photo** "**D**").

4) Install new weight of pull spring in Rifle Basix trigger (**see photo** "**E**"). WITH BOLT IN RECEIVER AND CLOSED, install new trigger and spring using original trigger pivot pin (**see photo** "**F**"). Install weight of pull adjustment screw (**see photo** "**G**"). Turn screw clockwise to compress spring SLIGHTLY (**see photo** "**H**").

5) Raise bolt handle and pull back slightly, allowing action to "cock". "Dry fire" to confirm operation of trigger, adjust screw for desired weight of pull.

6) IIf any "creep" is present in trigger operation, install optional sear adjustment screw and "jam" nut. Rotate screw clockwise to eliminate "creep" and LIGHTLY tighten "jam" nut (**see photo** "**I**").

7) Install new round head screw from LEFT side of action (**see photo** "**J**"). Paint tip of screw with LOCTITE and DO NOT OVERTIGHTEN! Confirm release of bolt stop by pulling trigger into DEEP overtravel and removing bolt. Re-install barreled action in stock.

Design of Rifle Basix trigger will provide light pull trigger operation, and will require firearm to be handled with care. ALWAYS close bolt slowly and carefully. Keep firearm pointed in a safe direction when loading and unloading, and when operating bolt and safety.